

ABSTRACT

5      A sheet-like wiper of a nonwoven fabric formed by  
entangling fibers with each other by a high-pressure  
water jet stream, wherein an amount of micro-matter of  
100 $\mu$ m long or more falling-off therefrom is 20,000  
pieces/m<sup>2</sup> or less, an amount of material dissolved  
therefrom into acetone is 340 mg/kg or less, and the  
water absorption is 8 ml/g or more.